

URKI-LAC
 NITRO SYNTHETIC ENAMEL

URKI-SYSTEM
 CONVERTER: 6301 / CONV U-LAC
 RELATION PASTE / CONV.: 18/82 V. (25/75 weight)

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APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Suitable for industrial application, labelling, wood decoration, etc.
 Outstands for its excellent filling power, levelling, quick drying and handling, color stability and gloss.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,00 - 1,20
Grinding Fineness (µ)	5 - 10
Supply viscosity at 20°C	70 - 75 KU (Stormer)
%Solids content (weight / volume)	40 - 50 % weight; 31 - 35 % volume.
V.O.C. (g/l)	605
Type of product	Nitrosynthetic
Colour	URKI-SYSTEM

SURFACE PREPARATION

-Steel: The surfaces to be painted, thoroughly degreased, have to be primed with F-286/2 EPOXY SHOP-PRIMER.
 -Wood: Ground with Nitro Pore Covering Ground or even better with 2 K Polyurethane Pore Covering Ground applying either 1 or 2 coats depending on surface condition. Carefully sand before lacquering.

APPLICATION INSTRUCTIONS



20-25"
 FORD nº 4



URKISOL 500
 65-75 %



30-40 my



Touch Free 10'
 Tack Free 30'

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	9 - 10 (35 my)
Gloss 60°-60°	75 - 85 %
Second layer	24 h.

Mixing (weight) with U-Lac/Sat Converter intermediate gloss range can be obtained.

URKI-LAC	80	60	40	20
URKI-LAC SAT	20	40	60	80
Gloss 60°-60°	60-70	50-55	35-40	25-30

The values shown in the table are for guidance only.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.
 Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.