



## Automotive Aftermarket Division

### 3M™ 255P Hookit™ Production Frecut™ Paper (Discs and Sheets)

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#### 1) Part Numbers

##### Discs

150 mm Ø 600A  
230 mm Ø 800C  
150 mm Ø 801A

##### Sheets

Various sheet sizes and configurations are available to fit all popular blocks and machine plates.

#### 2) Description and end uses

High performance product designed for portable machine sanders in disc, sheet and hand block form. The film backing does not allow the mineral to deflect from the work surface, which coupled with the Resinbond construction gives a sharp initial and sustained cut.

Features	Advantages	Benefits
Resinbond system	Better cut rate Longer life	Increased productivity
Frecut™ coating	Resists loading	Longer life (especially with fine grades)

#### 3) Physical Properties

Backing : Paper with Hookit™ backing  
Mineral : Aluminium Oxide  
Coating : Closed Coat  
Bonding : Resinbond  
Grit range : P80-P500



# Technical Data Sheet

Effective: 18/08/2020 Supersedes: 15/06/2006

## 4) Directions for Use

Applications: Lacquers, paints, plastic and polyester fillers/primers.

## 5) Storage

It is recommended that all Coated Abrasive products should be stored at constant levels of temperature and humidity within the ranges of 18-22°C, 50-65% RH. They should be kept away from damp (or cold) walls, windows or floors to avoid possible moisture absorption. Equally storage adjacent to heat sources, for example, steam pipes, radiators, hot air ducts, ovens, etc. should be avoided.

Product is best stored in original packaging until ready for use. Shelf life indefinite under these conditions.

## 6) Safety

Whenever possible, sanding should be carried out in a well-ventilated area and it is strongly recommended that suitable goggles, dust mask and gloves are worn.

Discs should be used only on machines with a suitable support pad designed for the purpose and maintained in good condition at all times.

The abrasive discs should extend symmetrically to no more than 2 mm beyond the outer rim of the support pad.

Damaged or misshapen abrasive discs or support pads should not be used.

Discs and pads should not be modified in any way. They should be used only in their original size and shape, as supplied.

It is recommended that discs be used only on support pads that are clearly marked with maximum permitted running speed. The speed stated should not be exceeded.

Machines should be operated with the disc making the shallowest angle possible with the workpiece.

Care should be taken to ensure that discs without a centre hole are mounted centrally on the support pad.



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With self-adhesive discs care should be taken to ensure that neither the adhesive nor the support pad faces are contaminated by dust or other extraneous matter prior to mounting. Should it be stated, the manufacturer's shelf life should not be exceeded.

When used in conjunction with self-adhesive discs, pneumatic machines should be started firmly held and with the disc in light contact with the work area.

When not in use disc sanding machine should be placed in a stand designed for the purpose or, alternatively, positioned on their backs. They must not be placed with the disc or pad face in contact with the floor or workbench.

3M™ 255P Hookit™ Production Frecut™ Paper (Discs and Sheets) is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.

## 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



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## For Additional Health and Safety Information

<p>3M United Kingdom plc Automotive Aftermarket 3M Centre, Cain Road, Bracknell, RG12 8HT Tel: +44 (0)161 237 6391 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3Mbodyshop.co.uk">www.3Mbodyshop.co.uk</a></p>	<p>3M Ireland Limited Automotive Aftermarket The Iveagh Building Carrickmines Park Carrickmines , Dublin 18 Tel: +353 12160301 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3Mbodyshop.co.uk">www.3Mbodyshop.co.uk</a></p>	<p>3M Denmark a/s Automotive Aftermarket Hannemanns Allé 53 2300 København S  Tel: +45 43480100 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3MAuto.dk">www.3MAuto.dk</a></p>
<p>3M Finland, Suomen 3M Oy Automotive Aftermarket Keilaranta 6 02150 Espoo Tel: 09 5252 1 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3M.fi/autotuotteet">www.3M.fi/autotuotteet</a></p>	<p>3M Svenska AB Automotive Aftermarket Herrjärva torg 4 170 67 Solna Tel: 08-922100 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3M.se/bileftermarkad">www.3M.se/bileftermarkad</a></p>	<p>3M Norge AS Automotive Aftermarket Kanalveien 2 2004 Lillestrøm Tel: 06384 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3m.no/auto">www.3m.no/auto</a></p>
<p>3M Latvija K.Ulmana 5 Riga, LV-1004 Tel: +371 67066120 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3m.lv">www.3m.lv</a></p>	<p>3M Eesti OU Pärnu mnt. 158 11317 Tallinn Tel: +372 6 115 902 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3m.ee">www.3m.ee</a></p>	<p>3M Lietuva A.Goštauto str. 40 A LT-01112 Vilnius Tel: +370 5 2160780 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3m.lt">www.3m.lt</a></p>

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