













1K AUTOCLEAR UNIVERSAL

Technical Data Sheet No 215

	General Technical Description	Surface	Pretreatment / Cleaning of substrate
Easy to use	2 coats	Primed surfaces	 Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER
Excellent results	Dust free 10 min at 23°C (73°F)	Metallic paint surfaces	
Fast drying		1K thermoplastic paints	Make sure the surface is first wiped dry and then air dried.
No hardener required		Synthetic / Alcyd paints	
			 Make sure you always use appropriate face protection and good ventilation

Product Application: Apply one coat, and after flash off time apply the second full coat.

 Stir before use	 30min / 23°C (73°F)	Flash Point: 24°C / 75°F	Remarks: <ul style="list-style-type: none"> • Always try to use the product in accordance with the specifications provided • It is used by countries that do not adopt the VOC legislation. • Shake thoroughly before use • Stir for 1-2 mins. After preparing the area to be painted, ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action • Spray at a distance of 25 cm thinly applied coats build up at 3-5 minutes intervals will achieve best results. Leave for half an hour to harden • Optimum operating temp range 10-25°C (50-77°F)
 15-17 s DIN 4 / 20°C (73°F)	 Always wear protective equipment	Specific Gravity: 0.910 g/cm ³	
 Compliant Spray gun 1.3 – 1.4mm 3-4 bar (29-44psi) inlet pressure 2x coats = 40 - 50µm (1.6-2.0mil)	 Follow the application instructions mentioned in this TDS	Solid Content (No thinner): 30% Weight	
 HVLP Spray gun 1.3mm – 1.4 mm 2 bar (29psi) inlet pressure 2x coats = 40 - 50µm (1.6 - 2.0mil)		VOC (2004/42/EC) This product is designed to meet the market outside Europe, where the VOC legislation does not apply	
 5 min / 23°C (73°F) Final flash off time Dust – touch free 10min / 23°C (73°F)		Theoretical Coverage: 4 - 5m ² / l at 40 micron (1.6mil) dry film thickness	
		Cleaning of equipment: Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER	Storage shelf life: <ul style="list-style-type: none"> • Store in a cool place +5°C - +25°C (+40F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.

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