



Section 1. Product and Company Identification.

1.1 Model Number; NCO/5L v1
1.2 Description; Neat Cutting Oil 5ltr

1.3 Manufacturer;
Sealey Group.
Kempson Way,
Bury St. Edmunds,
Suffolk.
IP32 7AR

1.4 Emergency telephone number; 44 (0) 1284 757 500 (Office Hours)

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Section 2. Hazards Identification.

2.1 Classification of the substance or mixture.
Asp. Tox. 1; H304

2.2 Label elements.
Hazard pictogram(s)



Signal Word. Danger

Hazard statements;
H304: May be fatal if swallowed and enters airways.

Precautionary statements;
P301+P310: If swallowed - Immediately call a poison centre or a doctor/physician.
P331: Do NOT induce vomiting.
P405: Store locked up.
P501: Dispose of contents and container as hazardous waste.

2.3 Other hazards.
No information available.



Section 3. Substances.

No hazardous components.

For full text of Phrases and Statements, see Section 16.

Section 4. First Aid Measures.

4.1 Description of first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin Contact

Remove and wash contaminated clothing and shoes.
Wash exposed portions of the skin with soap and water.

Eye Contact

Flush eyes with large amounts of water for 15 minutes while holding eyelids open.
Seek medical attention.

Ingestion

Seek medical attention.
Do not induce vomiting.

Section 5. Fire Fighting Measures.

5.1. Extinguishing media

Foam, dry powder, carbon dioxide. Do not use water jet.

5.2. Special hazards arising from the substance or mixture

The product can form flammable mixtures or can burn only on heating above the flash point.

5.3. Advice for fire-fighters

Do not enter confined fire space without protective equipment.
Only use water only to cool fire exposed containers. Do not use water to fight fire.



Section 6. Accidental Release Measures.

6.1. Personal precautions, protective equipment and emergency procedures

If handling hydraulic oil: Ensure there is adequate ventilation.

Use Personal Protective Equipment, see Section 8.

6.2. Environmental precautions

Do not empty into drains. Take up with absorbent material, e.g. sawdust, sand or vermiculite.

Place materials taken up into disposable container.

6.3. Methods and material for containment and cleaning up

Soak up residue with absorbent such as sawdust, sand or vermiculite. Dispose of absorbent and contaminated soil in the same manner as the product.

6.4. Reference to other sections

See Section 7 for information on Safe Handling

See Section 8 for information of Personal Protective Equipment.

See Section 13 for information on disposal.

Section 7. Handling and Storage.

7.1. Precautions for safe handling

Prevent small spillage and leakage to avoid slip hazard.

7.2. Conditions for safe storage, including any incompatibilities

Store in dry place at room temperature. Adequate ventilation in working area may be necessary.

7.3. Specific end use(s)

Intended for use as cutting oil: Model Number identified in 1.1 with Description stated in 1.2.

Section 8. Exposure Controls/Personal Protection.

Eye/Face Protection

Wear chemical goggles to prevent eye contact.

Skin Protection

Use chemical-resistant gloves, if needed.

Respiratory Protection

Not required under normal usage. If product is handled in such a way as to create a vapour or mist, an approved respirator should be used to prevent overexposure.



Section 9. Physical and Chemical Properties.

9.1. Information on basic physical and chemical properties

The following information is not a technical specification or sales specification.

(a) Appearance:	Pale straw liquid.
(b) Odour:	Mild.
(c) Odour threshold;	No information available.
(d) pH:	No information available.
(e) Melting point/freezing point;	No information available.
(f) Initial boiling point and boiling range;	No information available.
(g) Flash point;	205°C
(h) Evaporation rate;	20.21 @ 40°C
(i) Flammability (solid, gas);	Not flammable.
(j) Upper/lower flammability or explosive limits;	No information available.
(k) Vapour pressure;	No information available.
(l) Vapour density;	No information available.
(m) Relative density;	0.876 @ 20°C
(n) Solubility(ies);	No information available.
(o) Partition coefficient: n-octanol/water;	No information available.
(p) Auto-ignition temperature;	No information available.
(q) Decomposition temperature;	No information available.
(r) Viscosity;	No information available.
(s) Explosive properties;	No information available.
(t) Oxidising properties.	No information available.

9.2 Other information No information available.

Section 10. Stability and Reactivity.

10.1. Reactivity	No information available.
10.2. Chemical stability	Stable under normal conditions of use.
10.3. Possibility of hazardous reactions	No information available.
10.4. Conditions to avoid	Avoid overheating.
10.5. Incompatible materials	Avoid contact with strong oxidizing agents.
10.6. Hazardous decomposition products	Thermal decomposition products will vary with conditions. Incomplete combustion will generate smoke, carbon dioxide and hazardous gases, including carbon monoxide.

Section 11. Toxicological Information.

11.1. Information on toxicological effects
No information available.



Section 12. Ecological Information.

12.1. Toxicity	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.
12.2. Persistence and degradability	Not biodegradable.
12.3. Bioaccumulative potential	No information available.
12.4. Mobility in soil	Spillages may penetrate the soil causing ground water contamination. Non-volatile.
12.5. Results of PBT and vPvB assessment	No PBT or vPvB chemicals present.
12.6. Other adverse effects	No information available.

Section 13. Disposal Considerations.

13.1. Waste treatment methods

Disposal must be in accordance with local authority regulations.

Section 14. Transport Information.

Product identified in 1.1 with description stated in 1.2 is not classified as hazardous for transport.

Section 15. Regulatory Information.

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
No information available.

15.2. Chemical safety assessment
No information available.

Section 16. Additional Information.

Full text of Phrases and Statements used in Section 3;

The above information is believed to be accurate and represents the best information currently available.

No warranty is expressed or implied by the above information.

We assume no liability resulting from use of the above information.

The end user should conduct their own investigations to determine the suitability of the above information for their particular purpose.

Issue level	Date	Revisions
1	05/02/04	First issue.
2	13/10/15	Format only.
3	27/02/17	Sections 7, 9 & 15.

End of Safety Data Sheet.