

URKI-STAR SAT
 1 K UNIVERSAL SINGLE COAT

URKI-SYSTEM
 CONVERTER: 6425 / CONV U-STAR SAT
 RELATION PASTE / CONV.: 15/85

Edition: 020 2011/11
 Cod: 6942500000.00000.020

APPLICATION

"USE ONLY IN INDUSTRIAL FACILITIES"

Satin finish single coat with direct adhesion on Steel, Aluminium, Galvanized and Zinc-coated Steel, stiff PVC, etc. For the protection and decoration of gates, outdoor closures, garages doors, metal an dPVC carpentry, etc.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,00 - 1,10
Grinding Fineness (µ)	20 - 25
Supply viscosity at 20°C	120 - 180 sec. Ford Cup nº 4 / 65 - 75 KU Stormer
%Solids content (weight / volume)	38 - 45 % weight; 27 - 29 % volume.
V.O.C. (g/l)	622
Type of product	Modified Vynil
Colour	URKI-SYSTEM

SURFACE PREPARATION

Steel: Deoxidized and degreased. If exposed to extreme weather conditions, first prime with F-809 Zinc Phosphate Synthetic Primer.

Galvanized: Thoroughly degrease. If the surface is old, remove any rust first with a brush.

Aluminium: Degrease.

P.V.C.: Degrease with URKISOL-500.

APPLICATION INSTRUCTIONS

Brush: only for small surfaces. Recoatable with URKI-CLOR, BESA-LUX and URKI-GLASS.



18-20"
FORD nº 4



URKISOL 222
3-5 %



URKISOL 500
45-55 %



20-25 my



Touch Free 10'
Tack Free 30'

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	13 - 14 (20 my)
Gloss 60°-60°	15 - 25 %
Second layer	3 h. (with Spray Gun)

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.