



ToughOX 1K Epoxy primer has excellent adhesion and corrosion protection on sheet steel and many other difficult substrates. It is fast drying with good flow and can be applied wet on wet. It is specially formulated to enhance the adhesion and anti-corrosion properties of ToughOX to provide the ultimate long-term protective coating system

### Features and benefits

- Outstanding adhesion
- Super smooth finish
- Fast drying
- Good insulation against moisture
- Wet on wet possible

### Physical and chemical data

<b>Basis of binder</b>	Epoxy resin
<b>Colour</b>	Grey
<b>Coverage</b>	1m <sup>2</sup>
<b>Temperature resistance</b>	To 90°C
<b>Storage stability</b>	10 years if appropriate storage provided. (=10°C-25°C, relative air humidity of max. 60%)
<b>Size</b>	500ml
<b>VOC content</b>	654.8 g/l

### Application guide

Remove any loose rust and abrade with P180  
 Areas to be sprayed must be dry and free of grease or dust  
 For professional use only  
 Wear an appropriate respirator

 Shake aerosol for at least two minutes, after agitator ball is free.

 Apply in cross coats from distance of 250mm from object.

 Allow 10 mins for flash off between coats.

 Apply 1-2 coats as required.

 Infrared for 8-10 mins.

 Allow to dry for 30 mins @20 °C before overcoating with ToughOX

 After use turn aerosol upside down and empty valve.

### Suitable substrates cleaned & abraded with P180

- Bare metal
- Zinc coated
- Aluminium
- Old paintwork
- Glass fibre
- Galvanised Steel

### Environmentally sound

The products supplied by ProXL are 100% free of heavy metals and the caps and packaging are made of recyclable material.

### Disposal

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed off as special refuse.



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