

**F-862**

QUICK DRYING PRIMER FOR STEEL

URKI-SYSTEM

CONVERTER: 6095 / CONV F-862

RELATION PASTE / CONV.: 15/85

Edition: 021 2014/01

Cod: 3909500000.00000.021

**APPLICATION**

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Economical primer for the protection of Metallic Structures, Boilermaking, Metallic Carpentry, Blacksmiths, Forge, etc....

It may also be used as a Matt paint for iron and wood, for making marks.

Specially recommended in fast process where a quick drying is recommended. Outstands for its good adhesion and overall properties.

**PHYSICAL PROPERTIES**

|                                   |  |
|-----------------------------------|--|
| Density at 20°C (g/cc)            | 1,35 - 1,50                            |
| Grinding Fineness (μ)             | 40 - 50                                |
| Supply viscosity at 20°C          | 90 - 110 KU (Stormer)                  |
| %Solids content (weight / volume) | 71 % ± 2 weight; 53 % ± 2 volume.      |
| V.O.C. (g/l)                      | 495 (Ready to use) Airless Application |
| Type of product                   | Modified Alkyd                         |
| Colour                            | URKI-SYSTEM                            |

**SURFACE PREPARATION**

-Iron and Steel: Degrease and deoxidize previously

-Wood: Brush and remove dust.

Recoatable with : URKI-RAPID, URKI-CLOR, URKI-FLEX, BESA-FER, BESA-LUX y URKI-SAL .

**APPLICATION INSTRUCTIONS**

Dipping: Dilute at 30-35 sec.

Ford nº 4 with URKISOL-170



20-25"  
FORD nº 4



URKISOL 222  
5-10 %



URKISOL 88  
30-35 %



30-40 my



Touch free 10'  
Tack free 45'



5-10'



URKISOL 88  
5-10 %

**FEATURES OF DRY FILM**

|                                       |                 |
|---------------------------------------|-----------------|
| Theoretical yield (m <sup>2</sup> /l) | 14 - 15 (35 my) |
| Gloss 60°-60°                         | Matt < 2 %      |
| Second layer                          | 1 h. ó 24 h.    |

**STORAGE**

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.