

**BESA-WET**

2 K ACRYLIC FILLER W/W

Edition: 021 2014/04

Cod: 5546500000.00000.021

### APPLICATION

2K Polyacrylic Filler designed to optimize the painting process in the Car Refinish, can be recoated after 15-20 min without sanding. The productivity of the Bodyshop increases reducing the cabin use.

Specially developed to be used on new panels with cataphoresis, also without sanding, scratches, or minor damages on the bodyshop, can also be used as a sealer or to blend in bigger surfaces repaired.

Easy application and satin and soft aspect. It allows to find out small defects before the application of the topcoat.

Good adhesion on Cataphoresis, steel, galvanize and aluminium degreased and plastics as PP-EPDM, PVC, PA, PC, MA, SMC, NORYL, ABS and PUR.

### PHYSICAL PROPERTIES

|                                   |  |
|-----------------------------------|--|
| Density at 20°C (g/cc)            | 1,28 ± 0,03  |
| Grinding Fineness (μ)             | 15 - 20  |
| Supply viscosity at 20°C          | 75 - 85 KU (Stormer)                                 |
| %Solids content (weight / volume) | 60 % ± 2 peso; 45 % ± 2 vol. (Mixture with hardener) |
| V.O.C. (g/l)                      | 537 (Ready to use) - (2004/42/CE) IIB (C) (540)      |
| Type of product                   | Acrylic  |
| Colour                            | Grey 7040  |

### SURFACE PREPARATION

Before starting the repairing job, sand, clean and degrease thoroughly.

Recoatable with Base-coat of the 500 URKI-MIX serie and URKI-VOC and also Water Base-Coat.

### APPLICATION INSTRUCTIONS

Leave 5 min. between coats to flash-off or until matt. DO NOT apply high thickness to avoid delay in the process, sinkages or loss of gloss in the topcoat.

#### Apply to get a fine and uniform appearance.



E-224  
4:1 vol.



1-1.5 h.



20-25"  
FORD nº 4



URKISOL 8229  
25-30 %  
1,3 mm.



40-60 my



5'.



20'



12-15'



No need

After 4 days P500

### FEATURES OF DRY FILM

|                                       |  |
|---------------------------------------|--|
| Theoretical yield (m <sup>2</sup> /l) | 8 - 9 (50 my)                                |
| Gloss 60°-60°                         | Satin  |
| Second layer                          | 15 - 20 min. Maximum 4 days without sanding. |



Bernardo Ecenarro S.A.

## TECHNICAL DATA SHEET

**BERNARDO ECENARRO, S.A.**

Poligono Industrial San Lorenzo s/n

20870 Elgoibar (SPAIN)

Tel.: +34 943 74 28 00

Fax: +34 943 74 06 03

[www.bernardoecenarro.com](http://www.bernardoecenarro.com)

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### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.