

**URKI-PLAST**  
 STRUCTURED PAINT FOR PLASTICS

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### APPLICATION

Flexible Acrylic Paint specially designed for the painting of bumpers of Vehicles. Satin structured finish quite similar to the original bumpers.

It is used as an adhesion promoter primer for plastics. May be repainted with Acrylic, Single-Coat and Bi-Coat Topcoats.

A wide variety of textures may be obtained modifying the application conditions.

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,22 ± 0,03
Supply viscosity at 20°C	85 - 100 KU
%Solids content (weight / volume)	57 % ± 2 weight; 42 % ± 2 volume.
V.O.C. (g/l)	654 (2004/42/CE) IIB (E) (840)
Type of product	Acrylic
Colour	Black 9005, Dark Grey 7870

### SURFACE PREPARATION

Remove dirt with water and soap; once the surface to be painted is dry, degrease with Thinner nº 94. The surface must be free from stains of both oil and tar.

### APPLICATION INSTRUCTIONS

Gravity Spray-Gun

Nozzle 1,8 mm. ø Pressure 3-4 kg/cm<sup>2</sup>

Application in 1 or 2 coats ( leave 5 minutes between them).



URKISOL 8229  
 THICK-text 0 %  
 FINE-text 15 %  
 SMOOTH 40 %



50-100 my



Touch free 5'  
 Tack free 20'

### CARACTERÍSTICAS DE LA PELICULA SECA

Theoretical yield (m <sup>2</sup> /l)	4 - 5 (75 my)
Gloss 60°-60°	Matt
Second layer	4 h.

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 25°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.