

Acid Catalysed Primers and Enamels

Information

A range of fast drying primers and enamels, giving a flexible yet durable finish. The primers give high build with easy sanding, and the enamels are available in standard build, high build and textured finishes.

All systems will meet FIRA 6250 General Use durability standard.

The high solid content will aid in meeting the environmental legislation through the 'mass balance' option.

Always stir well and check sheen before use.



Application

Standard products are for conventional spray. Consult the Technical Service Department for use with other spraying techniques.

Special products are available for curtain and roller coating.

Air pressure: 35 - 45 psi
Fluid pressure: 10 - 15 psi

Fast drying primers and enamels

Primers	Number	Sheen	Viscosity	Catalyst Number
AC White Primer	DF2011-9001	N/A	50 - 55 secs	DV2005 – Mix 9:1 by vol
AC Black Primer	DF2001-7001	N/A	100 - 120 secs	DV2001 – Mix 10:1 by vol

Enamels	Number	Sheen	Viscosity	Catalyst Number
AC White Matt	DH2002-90011	10%	75 - 85 secs	DV2001 – Mix 10:1 by vol
AC White Semi-Matt	DH2002-90012	20%	75 - 85 secs	DV2001 – Mix 10:1 by vol
AC White Eggshell	DH2002-90013	30%	75 - 85 secs	DV2001 – Mix 10:1 by vol
AC White Gloss	DH2002-90019	Gloss	75 - 85 secs	DV2001 – Mix 10:1 by vol
AC Texture	DP2002-Range	N/A	150 - 160 secs	DV2001 – Mix 10:1 by vol

Enamels (High Build)	Number	Sheen	Viscosity	Catalyst Number
AC White Matt	DH2011-90011	10%	58 - 62 secs	DV2005 – Mix 9:1 by vol
AC White Semi Matt	DH2011-90012	20%	58 - 62 secs	DV2005 – Mix 9:1 by vol
AC Black Satin	DH2011-70014	40%	58 - 62 secs	DV2005 – Mix 9:1 by vol

It is important that the correct amount of catalyst is added.

SG/Coverage
1.1 - 1.2 (mixed) / 6 square metres per litre

Pot Life
Minimum 8 hours
Catalysed lacquer left overnight should be adjusted for viscosity and mixed 1:1 with freshly catalysed coating prior to use.

Drying
Touch Dry: 15 - 20 mins
Sanding/Re-coating: 60 - 90 mins
These times may be reduced by forced drying
Packing: Overnight

Thinners
DT2004

Cleaning Fluid
NT2013

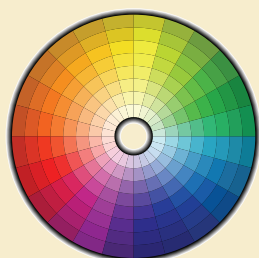
Limitations
Not recommended for use on horizontal working surfaces in laboratory, kitchen or bar situations.

Packaging
Available in 6 litre pails containing 5 litres and 25 litre pails containing 20 litres (both having sufficient ullage for the addition of the Acid Catalyst).

Acid Catalyst available in 500ml and 2 litre plastic containers.

Health & Safety
Refer to Health and Safety Data Sheet for individual products

Colour options



This product range can be customised to any colour.

We offer a fast and accurate colour-matching service.