

# Pre-Catalysed Lacquers High Build



A range of fast drying high build Basecoats and Lacquers with excellent levelling and easy sanding properties.

The Lacquers dry rapidly to give a finish with excellent flow and surface slip.

**Always stir well and check sheen before use.**

## Sealer/Basecoat

Pre-Catalysed Basecoat High-Build  
Pre-Catalysed Sealer for MDF edges

**Number**  
NL2501  
NL2503

**Sheen**    **Viscosity**  
N/A        68 - 72 secs  
N/A        39 - 41 secs

Tinted Basecoats can be manufactured to suit most manufacturing requirements.

## Lacquers

Pre-Catalysed Lacquer Matt  
Pre-Catalysed Lacquer Semi-Matt  
Pre-Catalysed Lacquer Eggshell  
Pre-Catalysed Lacquer Satin  
Pre-Catalysed Lacquer Semi-Gloss  
Pre-Catalysed Lacquer Off-Gloss  
Pre-Catalysed Lacquer Gloss

**Number**  
NM2502-0010  
NM2502-0020  
NM2505-0030  
NM2502-0040  
NM2502-0050  
NM2502-0070  
NM2502-0090

**Sheen**    **Viscosity**  
10%       31 - 35 secs  
20%       31 - 35 secs  
30%       31 - 35 secs  
40%       31 - 35 secs  
50%       31 - 35 secs  
70%       31 - 35 secs  
Gloss      54 - 59 secs

Tinted Lacquers can be manufactured to suit most manufacturing requirements.

**Note: Pre-Catalysed Lacquers should not be applied over Sealers containing stearates.**

## SG / Coverage

Approx 0.91 / 7 square metres per litre

## Application

Standard products are for conventional spray. Lacquers spray as supplied.

Air pressure: 35 - 45 psi

Fluid pressure: 10 - 15 psi

Consult Becker Acroma Technical Department for use with other spraying techniques.

Special products are available for curtain and roller coating.

## Drying

Touch Dry: 15 - 20 mins

Sanding Recoating: 60 - 90 mins

**These times may be reduced by force drying.**

**Consult Becker Acroma Technical Department.**

Packing: Overnight minimum

## Thinners

Dual Thinners: NT2511

## Cleaning Fluid

Cleaning Solvent NT2015. Use only for cleaning, and dry equipment after cleaning.

## Retarder Solutions

Retarder Medium: DT2004

Retarder Strong: NT2514

## Woodfiller

Nitrofilla

## Stains

Non Fade Ground Stain: Suitable

Waterstain: Suitable

**Stains must be dry before continuing with finishing system.**

## Limitations

Do not use over white or pastel shade enamels. A special non-yellowing Acid Catalysed Lacquer is available for this purpose.

Not recommended for use on horizontal working surfaces in laboratory, kitchen or bar situations.

## Packaging

Available in 5, 25 and 205 litre containers.

## Health & Safety

Refer to Health and Safety Data Sheet for individual products.

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