

PRODUCT TECHNICAL DATA SHEET



T340 - 120°C Gloss Stoving Enamel

PRODUCT DESCRIPTION

T340 is a synthetic Stoving enamel ideally suited for refinishing metal furniture, appliances and metal windows and doors. Suitable for all applications not regulated by EC Directive 2004/42/CE.

PRODUCT FEATURES

- Very good surface hardness
- Good chemical and weathering resistance
- Good surface elasticity.
- Provides a scratch resistant finish.

APPLICATION

All surfaces must be clean, dry and free from grease, loose rust and mill scale. Apply a first coat of **5203 or 5204 ranges**.

TECHNICAL DATA

Composition:

Based on a Synthetic resin

Drying Times @ 20°C:

Flash Off	15-20 minutes
120°C	60 minutes
140°C	30 minutes

Dry Film Thickness:

40-50um DFT

Covering Capacity:

Approx 13-14m²/litre @ 25um DFT

Thinning Ratio:

T96 thinners	20-25%
T43 thinners	20-25%

Application:

Conventional, air assisted and airless spray

Colour Range:



ProMIX colour box. 1,000's of industrial, agricultural and Commercial colours.