

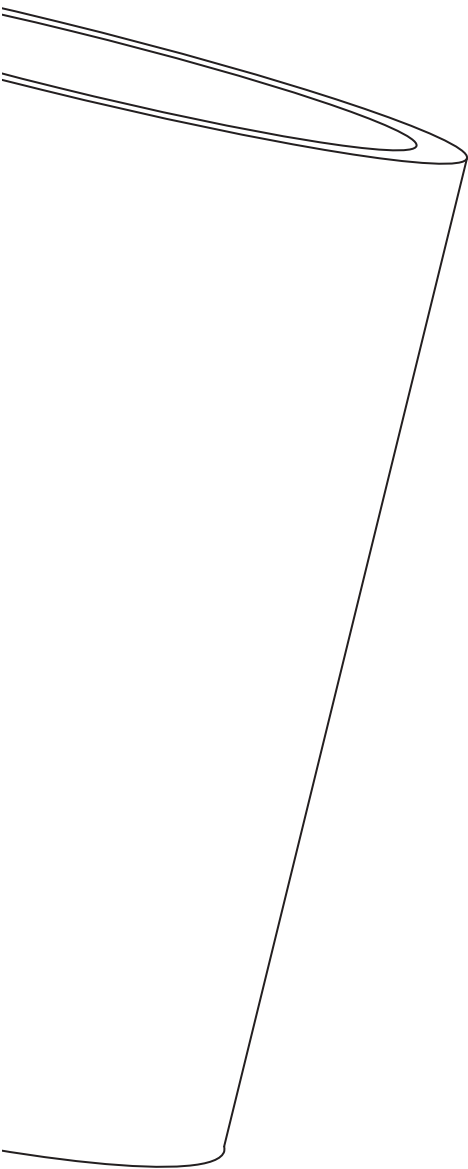
# Technical Data Sheet

PROPELLING EXCELLENCE  
**PROXL**<sup>®</sup>



## **ULTRAFILL GLASSFIBRE**

A new generation, 2K fibreglass polyester filler



# Technical Data

## Technical info


Mixing ratio	Mix 100 parts filler with 3 parts hardener
Maximum fill depth	3-6 millimetres
Flash point	31°C/88°F
Specific gravity	1.10g / cm <sup>3</sup> solid content (no thinner): 71% weight
VOC content	This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/l. The VOC content in ready for use form of this product is 175g/l. 2004/42/11B(b)(250)175
Storage and shelf life	Store in a cool place between +5°C and +25°C (+41°F and +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

## Application Guide

### Substrates

- Old sound paintwork
- Bare metal
- Plastics (except PE)
- Polyester
- Wooden surfaces

### Surface Preparation

 Make sure surfaces are abraded with P80-P180, degreased and fully dry before application



**1** Always wear protective equipment



**2** Mix 100:3 with hardener (do not over-catalyse with too much)



**3** Apply filler as necessary to the repair area



**4** Allow filler to dry (see below for drying times)



**5** Sand with P80-P180



**6** Use Generation20 Guidecoat during sanding to identify high and low spots



**7** Repeat previous steps until desired result is achieved

### Drying times

Working time	4-5 minutes
Infrared dry Lamp distance: <70cm	5-8 minutes
Air dry @ 20°C	20-30 minutes

### Notes

- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork
- Do not apply at temperatures below +5°C (+41°F)
- Dry sanding is always recommended

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