



### DESCRIPTION OF THE PRODUCT:

- ✓ Single component (1K) solvent base coats as part of a 2 coat system. Finish with 2K Clear.
- ✓ Formulated using High Solid (HS) pigments.
- ✓ All colours can be intermixed to create bespoke, personal colours.
- ✓ Available in 150ml plastic dispenser bottles and 1lt tins.

### AVAILABLE COLORES : Specific colours from Custom Creative.

- ✓ BCSS Basecoat Solvent Solids – 18 colours
- ✓ BCSM Basecoat Solvent Metallic – 11 colours
- ✓ BCSP Basecoat Solvent Pearls – 7 colours

### PRINCIPAL USES & CHARACTERISTICS:

- ✓ Personalisation of vehicles, bikes, helmets, shop fronts, signage etc.
- ✓ Super attractive, high visibility colours can be used to attract attention anywhere.

### PRODUCT SPECIFICATIONS

DENSITY	0,92 to 1,08 gr/cc. According to the colour.
Nº of COMPONENTS	1
SUBSTRATES	Metal, plastics etc.

### TECHNICAL DATA FOR APPLICATION.

#### PREPARATION :

- ✓ The substrate to be painted must be dry, clean and free of dust, rust, grease / oil, wax etc. The use of a Degreaser such as D610 / D650 & D700 is highly recommended.

#### APPLICATION METHOD:

- ✓ **Mixing:** Thin the product 1:1 by volume with a 2K base coat thinner.
- ✓ **Apply using:**
  - Spray Gun:** Aircap of 1,3 or 1,4 mm with pressure of 1.8 to 2,0 bar.
  - Airbrush:** Thin to the required consistency as per the airbrush set-up.
  - Brush & similar techniques :** Thin to the required consistency.
  - Striping:** Wait until the paint is 100% cured prior to striping.
- ✓ **Recommendations:** Spray 2 uniform coats of the mixed product, with a uniform fan & overlapping the coats by 1/2. Wait 10 to 15 minutes between coats to aid the evaporation of the solvents.
- ✓ **Barnizado:** Once the desired tone is achieved wait 1 hour before proceeding to apply a HS 2K clear to protect the base colour. 2 coats of clear are recommended but it is important to wait at least 1 hours before applying the clear in order to guarantee the evaporation of the solvents / thinners.

**APPLICATION CONDITIONS :** Do not apply in temperatures below 10 degrees celsius or humidity above 80%.

### ADDITIONAL DATA

**SECURITY INSTRUCTIONS :** Please follow the safety instructions (SDS) of the product during it's use. Consult the distributor's website for all safety instructions relevant to the product. Keep out of reach of children and way from all sources of ignition and naked flames.