

TECHNICAL DATA SHEET

BERNARDO ECENARRO, S.A.

Poligono Industrial San Lorenzo s/n 20870 Elgoibar (SPAIN) Tel.: +34 943 74 28 00 Fax: +34 943 74 06 03 www.bernardoecenarro.com

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URKI-LON

FLEXIBLE ENAMEL FOR CANVAS AWNINGS

URKI-SYSTEM CONVERTER: 6480 / CONV U-LON RELATION PASTE / CONV.: 17/83 Volume (25/75 weight) Edition: 020 2011/11 Cod: 6948000000.00000.020

APPLICATION

Specifically developed for the painting and labelling of PVC tilts. Outstands for its quick drying, flexibility and adhesion.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,96 - 1,12	
Grinding Fineness (µ)	10 - 15	
Supply viscosity at 20°C	115 - 135 sec. Ford Cup nº 4	
%Solids content (weigth / volume)	40 - 50 % weight; 32 -35 % volume.	
V.O.C. (g/l)	696 (Ready to use) - (2004/42/CE) IIB (E) (840)	
Type of produtc	Acrylic	
Colour	URKI-SYSTEM	

SURFACE PREPARATION

Check whether it is P.V.C. tilts.

The surfaces to be painted should be degreased with Thinner n. 94.

APPICATION INSTRUCTIONS

<u>Important:</u> Please, take the recommended thickness into account in order to avoid problems during the drying process, as well as cracking due to an excessively thick coat.



FEATURES OF DRY FILM

Theoretical yield (m ² /l)	13 - 14 (25 my)	
Gloss 60°-60°	55 - 65 %	
Second layer	1 h.	

Mixing (weight) with F-755 Universal MAtcher, lower gloss levels can be obtained.

URKI-LON	95	90	75
F-755	5	10	25
Gloss 60°-60°	25-35	15-20	3-5

The values shown in the table are for guidance only.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.