

BESA-GLASS HS

ACRYLIC CLEARCOAT 2 C "ANTI SCRATCH"

Edition: 020 2011/11

Cod: 7075200000.00000.020

APPLICATION

Acrylic Clearcoat 2 c. for Car Refinish in bi-coat systems; Outstands for its high anti-scratch ("Car Wash" test) and fuel resistance, easy application and outdoor behavior.

PHYSICAL PROPERTIES

Density at 20°C (g/cc)	0,99 ± 0,02
Grinding Fineness (μ)	
Supply viscosity at 20°C	35 sec. ± 5 Ford nº 4
%Solids content (weigh / volume)	46 % ± 2 weight; 39 % ± 2 volume. (Mixture with hardener)
V.O.C. (g/l)	515 (2004/42/CE) IIB (E) (840)
Type of product	Acrylic-Polyurethane
Colour	Colourless

SURFACE PREPARATION

Apply directly on metallic base coats (solvent or water based) at least 30 min. after the application of the base coat.

APPLICATION INSTRUCTIONS

To allow the evaporation of thinner leave 5 to 10 minutes between the two crossed hands.



E-224
2:1 vol.



3 h.



18-20"
FORD nº 4



URKISOL 8229/3700
5-10 %



50-60my



Touch Free 30'
Dry 3 h.



12-15'



10-15'
60°C/30'



IR/60°C 1h.minimum
20°C 24h.

FEATURES OF DRY FILM

Theoretical yield (m ² /l)	8 - 9 (50 my)
Gloss 60°-60°	100 %
Second layer	24 h.

STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.
Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.