

**BESA-ROC**

2 K POLYESTER PUTTY FOR SPRAY GUN

Edition: 021 2014/07  
Cod: 5200107040.00000.021

**APPLICATION**

**"USE ONLY IN INDUSTRIAL FACILITIES"**

BESA-ROC is a Putty for spray gun application. It may be used as a thick Ground Filler in repairs of cars, industrial vehicles, machine tools, isothermal devices, etc.

**PHYSICAL PROPERTIES**

Density at 20°C (g/cc)	1,63 ± 0,05
Grinding Fineness (μ)	
Supply viscosity at 20°C	105 - 115 KU Stormer
%Solids content (weight / volume)	78 % ± 2 weight; 57% ± 2 volume. (Mixture with hardener)
V.O.C. (g/l)	< 400 (Mixture with hardener)
Type of product	Polyester-Peroxide
Colour	Grey

**SURFACE PREPARATION**

Apply on previously sanded platework, Cast Iron, Polyester reinforced with Glass Fibre.  
Do not apply on Thermoplastics, WASH-PRIMER or Chrome Phosphatant Primers.  
It may be repainted with any top coat once a surface protection has been applied with BESA-CAR or BESA-EXPRESS.

**APPLICATION INSTRUCTIONS**

Note: The mixture must be well homogenised before its application.  
Sanding before 3-4 h. is recommended, but never later due to the hardness achieved.



E-35  
1L:50 c.c.



35-45'



Mixture  
Viscosity



ø 2,8 mm  
4,5 Kg/cm<sup>2</sup>



200-400 my



3-4 h.



3-5' between coats



P-80  
P-100

**FEATURES OF DRY FILM**

Theoretical yield (m <sup>2</sup> /l)	2 (300 my)
Gloss 60°-60°	Matt
Second layer	3 - 4 h.

**STORAGE**

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.  
Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.