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## DULUX AQUAMAX SATINWOOD

**Dulux AquaMax Satinwood** is a durable satin finish, specially formulated for use on interior and exterior wood and metal. With excellent coverage and effortless application, **Dulux AquaMax Satinwood** formulation is water based, quick drying, low odour, non-yellowing and recoatable after 2-4 hours (in standard drying conditions) to a smooth flawless finish.

### KEY BENEFITS

- Excellent Satin Finish
- Interior / Exterior use
- Quick Drying: 2 -4 hours recoatable
- Non-yellowing

### PRODUCT INFORMATION

#### Typical Use

Ideal for use on interior and exterior woodwork and primed metal.

#### Pack Size

750ml, 2.5L and 5L.

#### Colour Range

White

#### Practical Coverage

A guide to the practical coverage which can be achieved under normal conditions is up to 18m<sup>2</sup> per litre.

#### Film Thickness

Dependent on the coverage achieved.

Wet: 45 microns. Dry: 25 microns

#### Composition (nominal)

**Pigment:** Lightfast Pigments.

**Binder:** Adhesion-promoted Acrylic Copolymer Emulsion.

**Solvent:** Water.

**Volume Solids:** 42% (nominal).

#### Sheen Level:

Mid sheen 25-35% under standard conditions.

For more information see [DuluxTrade.ie](http://DuluxTrade.ie)

#### **SURFACE PREPARATION**

To get the best results, ensure surfaces to be painted are sound, clean, and dry (new surfaces particularly must be fully dry). Remove all loose and defective coatings, if necessary, stripping back to bare wood. Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain harmful lead.

**Exterior:** Remove and treat any mould, algae, lichen, or moss with Weathershield Multi-Surface Fungicidal Wash\*. Remove defective glazing material, clean the rebates and any loose or open joints. Replace any rotten wood and troublesome knots with new timber.

Thoroughly rub down previously painted surfaces, using 'wet flattening' methods where possible, then wipe off with a damp, lint free cloth. Apply 1 or 2 coats of an appropriate knotting solution to treat any remaining knots in wood. Any surface defects should be filled with the appropriate **Polycell** product.

Prime then Undercoat all new or bare wood with 2 coats of **Dulux AquaMax Primer Undercoat**, including any new or replacement beading.

Prime any new bare metal with appropriate **Dulux Trade Metalshield Primer**. Then undercoat with **Dulux AquaMax Primer Undercoat**.



Fill any surface defects, open joints etc. and replace any missing glazing material. New joinery is often factory primed using a satin basecoat (also called a dual-purpose primer). These materials quickly erode when left exposed and may need to be re-primed.

#### **SYSTEMS INFORMATION**

STIR THOROUGHLY BEFORE USE.

Apply 2 coats of **Dulux AquaMax Satinwood** allowing 2-4 hours between coats. Where a strong colour change is involved, an extra coat may be required.

#### **APPLICATION METHOD**

Brush, Roller, Conventional Spray and Airless Spray. Do not use in temperatures below 7°C or outside where there is a likelihood of rain, fog or frost.

#### **Spray Recommendations**

Conventional Spray: Satisfactory through most types of conventional spray equipment.

Airless Spray: A typical recommendation for airless spray application is a minimum working pressure on paint of 133 bars (2000 lb/sq in) with a spray tip size of 0.38mm (15 thou) and a spray tip angle of 65°.

#### **FURTHER SUPPORT**

If you need further support, please contact the **Dulux** Technical Advice Centre on +353 21 422 0222

\* **Weathershield** Multi-Surface Fungicidal Wash contains: Benzalkonium Chloride

***Always read full Health, Safety & Environmental Information on can before use.***

Safety datasheet is available free on request by telephoning the **Dulux** Technical Advice Centre or by visiting [dulux.ie](http://dulux.ie)

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#### **Thinning**

Thinning is not usually necessary, but if required add up to 1 part clean water to 10 parts paint.

#### **Drying Times**

Single coat at standard thickness:

***Touch Dry:*** 1-2 hours.

***Recoat:*** 2-4 hours.

#### **Cleaning Up**

After use remove as much product as possible from equipment before cleaning with water. When this paint container is empty please ask your stockist about recycling. If you have leftover paint, please dispose of it responsibly and consider donating it to **Community RePaint**. Find out more at [Dulux.ie](http://Dulux.ie)

#### **Transportation & Storage**

Do not use or store in extremes of temperature and protect from frost. To prevent spillage, please store and transport upright.

#### **VOC**

EU limit value for this product (cat.: A/d): 130g/l (2010). This product contains max. 25g/l VOC.

VOC Content: Low (0.30 – 7.99%)



At Dulux Trade, we believe by working with our customers we can reduce waste and do more with the resources we have. Together we can create a better future for our planet. Join us at [duluxtrade.co.uk/pp](http://duluxtrade.co.uk/pp)

**AkzoNobel**