



## **DULUX AQUAMAX PRIMER UNDERCOAT**

**Dulux AquaMax Primer Undercoat** is a water-based, high opacity, low odour (trace VOC), dual purpose primer undercoat for interior and exterior woodwork, which is recoatable in 2-4 hours. It is ideal for use as a primer for softwoods, hardwoods, chipboard, and fibre board (except fire retardant-treated types). **Dulux Aquamax Primer Undercoat** can also be used as an undercoat for woodwork that has been previously primed or painted with either solvent- or water-based paint.

### **KEY BENEFITS**

- Effortless application
- Dual Purpose Primer / Undercoat
- Quick Drying
- Trace VOC

### **PRODUCT INFORMATION**

#### **Typical Use**

Suitable for use on interior and exterior soft and hardwoods. Not recommended as a primer for metal, plaster, brickwork, rendering, asbestos, cement, or rough surfaces. Do not use on heated surfaces.

#### **Pack Size**

750ml, 2.5L and 5L

#### **Colour Range**

White

#### **Practical Coverage**

A guide to the practical coverage which can be achieved under normal conditions is up to 13m<sup>2</sup> per litre.

#### **Composition (nominal)**

**Pigment:** Non-Lead Pigments.

**Binder:** Acrylic Co Polymer

**Solvent:** Water.

**Volume Solids:** 36%

### **SURFACE PREPARATION**

To get the best results, ensure surfaces to be painted are sound, clean, and dry (new surfaces particularly must be fully dry) and free from all defective or poorly adhering material such as dirt, grease, or wax. Thoroughly rub down previously painted surfaces, using 'wet flattening' methods where possible, then

wipe off with a damp, lint free cloth. Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain harmful lead.

Treat any knots in wood with an appropriate knotting solution. Any surface defects should be filled with the appropriate **Polycell** product.

### **SYSTEMS INFORMATION**

STIR THOROUGHLY BEFORE USE. New or bare surfaces: Apply 2 coats of **Dulux AquaMax Primer Undercoat**. Previously painted surfaces: Apply 1 coat of **Dulux AquaMax Primer Undercoat**. Allow to dry for a minimum of 2 hours between coats, then apply **Dulux AquaMax Satinwood**.

### **APPLICATION METHOD**

Brush, roller and airless or conventional sprays.

Do not use when the temperature falls below 10°C or outside when there is a likelihood of rain.



Issued 06/23

## DULUX AQUAMAX PRIMER UNDERCOAT

### Thinning

Sealing new or bare surfaces: Add up to 1 part clean water to 10 parts paint.

Normal use (not to be exceeded): Add up to 1-part clean water to 10 parts paint.

Conventional spray application: Add up to 1-part clean water to 2.5 parts paint.

Airless spray application: Add up to 1-part clean water to 5 parts paint.

### Spray Recommendations

Conventional Spray: Satisfactory through most equipment

Airless Spray: A typical set up for airless spray application would be a minimum working pressure on paint of 133 bars (2000 lb/sq in) with a spray tip size of 0.43mm (17 thou) and a spray tip angle of 60°.

### Drying Times

Single coat at standard thickness

**Touch Dry:** Dependent on temperature and humidity.

**Recoat:** 2-4 hours.

### Cleaning Up

After use, remove as much product as possible from equipment before cleaning with water.

When this paint container is empty, please ask your stockist about recycling. If you have leftover paint, please dispose of it responsibly and consider donating it to **Community RePaint**. Find out more at [Dulux.ie](http://Dulux.ie)

### Transportation & Storage

Do not use or store in extremes of temperature and protect from frost. To prevent spillage, please store and transport upright.

### VOC

EU limit value for this product (cat.: A/d): 130g/l (2010). This product contains max. 1g/l VOC  
VOC Content: Minimal (0 – 0.29%)



### **FURTHER SUPPORT**

If you need further support, please contact the **Dulux** Technical Advice Centre on +353 21 422 0222

***Always read full Health, Safety & Environmental Information on can before use.***

Safety datasheet is available free on request by telephoning the **Dulux** Technical Advice Centre or by visiting [dulux.ie](http://dulux.ie)

AkzoNobel, the AkzoNobel logo, Dulux, the Flourish logo, Dulux Trade, Weathershield, Mouldshield, Polycell, Polyfilla, Community RePaint and the Planet Possible logo are trademarks of the AkzoNobel group. © AkzoNobel 2023



**AkzoNobel**