F 60

Type of Product	Anti-corrosion primer based on modified alkyd resins Contains zinc phosphate
Recommended use	General purpose primer for steel exposed to an averagely aggressive atmosphere both indoors and outdoors
Properties	Chrome-free Repaintable with different qualities of enamel paints including polyurethane



Characteristics of supply

	Normativa	Specified
Colour	UNE EN ISO 3668	Various colours
Specific weight (Kg/L)	UNE EN ISO 2811-1	1.42+/-0.05
Solids by weight (%)	UNE EN ISO 3251	70% ± 2
Solids by Volume (%)	UNE 48090-82 (ISO 3233)	51% ± 2
Theoretical yield (m²/l)	UNE 48 282-94	12.5 m²/l. (coat of 40 microns)

Application Instructions

Application equipment	Aerographic spray and airless spray gun
Spray nozzle	The nozzle diameter and the spray fan angle will be selected on the basis of the piece to be coated
Application solvent	Reference: .9310
Recommended coat thickness	40-60 micras
Application on	Steel: normal environments: clean and free from grease. Mildly aggressive environments running Sa 2 1/2. Clean, grease-free surfaces

Drying / Polymerisation

Air drying (20ºC-60% R.H.)	UNE 48301	Touch: 30-40 minutes. Total drying: 1-2 hours
Oven drying	Optional	20-30 minutes (60-80ºC)
Drying for physical tests		15 days
Drying for chemical tests		15 days

Remarks

See general conditions
For toxicological standards, consult FICHA DE SEGURIDAD.
Apply with good air renewal.
Do not store opened or started containers.
Shake contents of containers before use.

This sheet has been created with informational purposes only and does not replace expert advice. The information provided reflects our current knowledge and have been obtained from our own experience, but under no circumstance do they entail any warranty whatsoever from our part. For this reason, we cannot accept any undesired consequence deriving from its use. 03-01-2025 This sheet replaces all previous versions.

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